

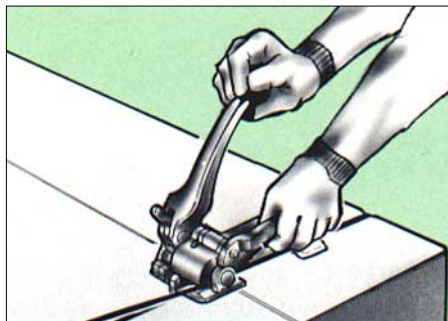
Lightweight units with operating flexibility

Signode® offers a variety of hand tools for tensioning and sealing plastic strap. For some strapping operations, a manual tensioner and separate sealer provide an economical means of applying plastic strapping. Metal seals are used to form the strap joint.

Manual tensioners

Feedwheel type

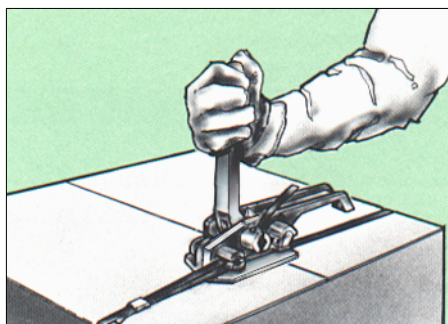
A serrated feedwheel grips the strapping and rotates to draw up slack. Fast and easy to position and use. Take-up is unlimited, and strapping may be used directly off the coil.



STD
With cutter.

Windlass type

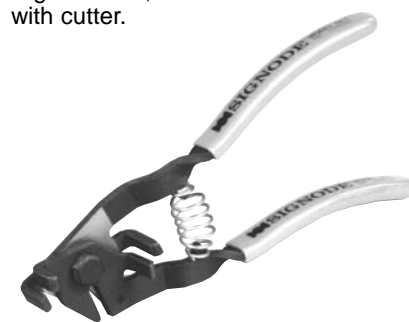
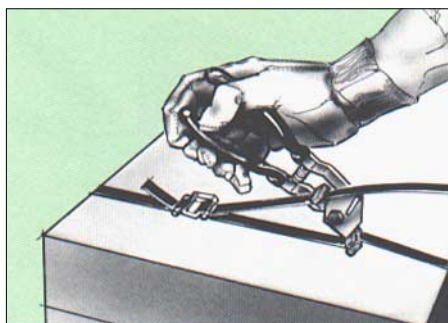
Applies tension by gripping one end of the strapping and winding the other around a slotted shaft. Can apply greater tension than feedwheel models.



WHD
High tension,
with cutter.

Walking gripper

Lightweight tensioner/cutter designed for buckle applications with plastic strapping. Provides maximum tension with Steelock or Dylock buckles.



DLT
For buckle applications.

Manual tensioner specifications

Model	Part Number	Tensioner Type	Strap Name	Strap Take-up	Base Length Under Strap		Working Clearance				Seals Used	Weight	
							Horizontal		Vertical			lbs	kg
					inch	mm	inch	mm	inch	mm			
STD	257080	Feedwheel	Contrax 816, 818, Dymax 502, 504, 506, 508 Tenax 1816, 1818, 1822	Unlimited	2	50.8	13-1/4	336.6	10	254.0	—	3-1/4	1.5
WHD	257400	Windlass	Contrax 816, 818, Dymax 502, 504, 506, 508 Tenax 1816, 1818, 1822	25–50"	4-3/4	120.6	16-3/4	425.4	12-3/4	323.9	—	9	4.1
			High-Strength Tenax 2030, 2040	(635–1270mm)*									
DLT	023930	Walking Gripper	Contrax 816, 818** Dymax 502, 504	Unlimited	1/4	6.4	7-1/2	190.5	8-1/4	209.6	50DL, 50SL Buckle	5/8	0.3

* Dependent on strap size. **The DLT tool may also be used with 816, 818 Contrax strapping, but only with the 50DL Buckle (Not the 50SL).

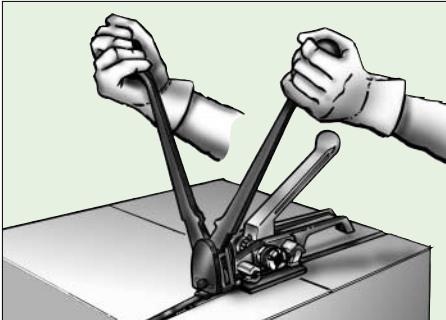
Plastic/Manual sealers & combination seal-feed

3610 W. Lake Ave. • Glenview, IL 60025
1-800-323-2464 • www.signode.com

Manual sealers

Front-action type

Front-action sealer handles are held perpendicular to the strapping, usually in front of the operator who pushes handles together to crimp the seal.



**D-504
D-506**
General purpose.



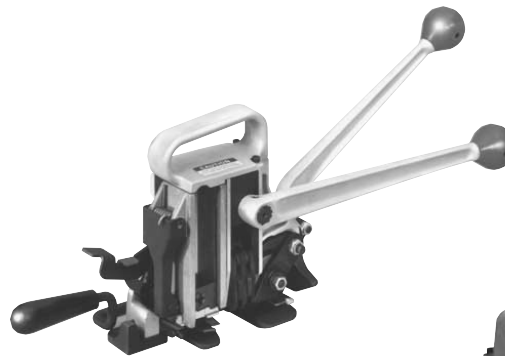
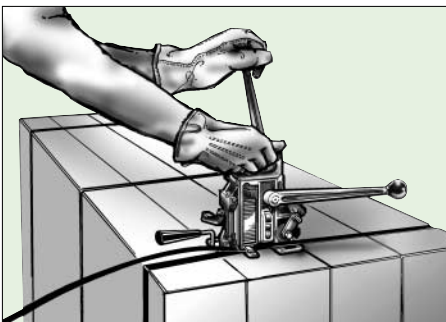
D-58
For use with High-Strength Tenax™.

Manual sealer specifications

Model	Part Number	Sealer Type	Strap Type	Seals Used	Weight	
					lbs	kg
D-504	023800	Front Action	Contrax 816, Dymax 502, 504, Tenax 1816, 1818	50DY, 50DYS	2-1/4	1.0
D-506	023820	Front Action	Contrax 818, Dymax 506, 508, Tenax 1822	50DY	2-1/4	1.0
D-58	423800	Front Action	High-Strength Tenax 2030, 2038B, 2040	58DY	4-1/4	1.9

Manual seal-feed combination tools

Manual seal-feed combination tools offer the convenience of a single tool that tensions, seals and cuts the strap. These tools carry a stack of seals in a seal magazine for more efficient operation.



AMT-58
For use with High-Strength Tenax.



AST
Manual seal-feed combination tool.

Manual seal-feed combination tool specifications

Model	Part Number	Tool Type	Strap Type	Strap Take-up	Base Length Under Strap		Seals Used	Weight	
					inch	mm		lbs	kg
AST	422950	Manual	Contrax 816, 818, Dymax 502, 504, 506, 508, Tenax 1816, 1818, 1822	Unlimited	5-1/2	139.7	50 ASD	11.5	5.2
AMT-58	306930	Combination	High-Strength Tenax 2030, 2038B, 2040	Unlimited	4-3/4	121	58 AMT	14	6.4